



Installation Instruction

Performance Auxiliary Radiators



BMW G-Chassis and Toyota GR Supra A90

B58

PART NUMBER: WC - 410



Description

This instruction shows how to replace the OEM auxiliary radiators with do88 performance auxiliary radiators.

At this type of installation, we always recommend that you have mechanical experience and knowledge about safety during work on vehicles.

This installation instruction is performed on a GR Supra and the procedure for removal of panels and covers will differ a bit if the install is carried out on any other model this product fit.

Parts List

- 2pc do88 Performance auxiliary radiator



Step 1

For easier access start by removing the front wheels.
On right side of car, remove the 10 x 8mm hex screws shown in the picture.



Step 2

Now remove the remaining 3 x 8mm hex screws (Circled) and one plastic clip (arrow) holding the inner wheel arch in place.

When the inner wheel arch is removed you have good access to the auxiliary radiator.



Step 3

Pinch the inlet and outlet hose and then disconnect them from the radiator and drain the coolant from the radiator.

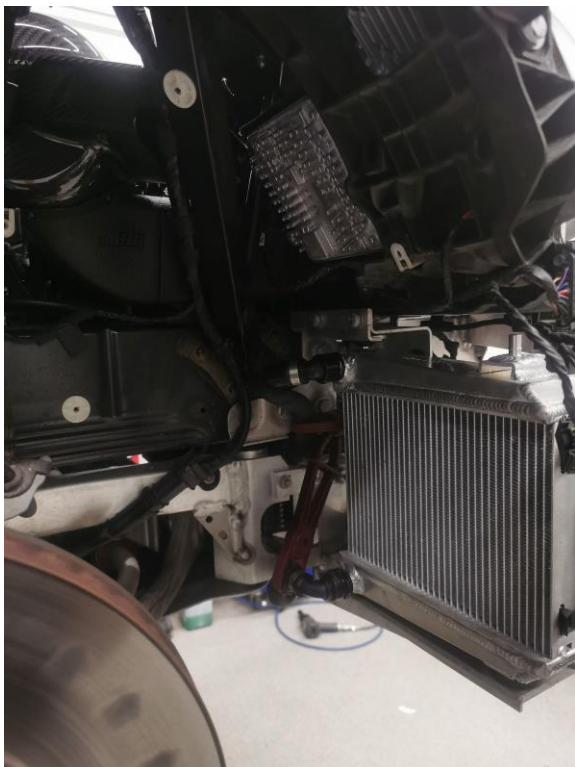
Remove the 2 x T45 holding the top of the radiator and then remove it by tilting backwards and lift it upwards.



Step 4

Now transfer the radiator guard to the do88 Performance radiator.

You might have to grind the edge smooth on both sides of the guard to avoid tension when mounting the guard (this will lead to fatigue in the radiator) .



Step 5

Prefill the radiator and reinstall everything in reverse order. To install the left radiator, repeat the same steps on the other side mirrored.



Step 6

Bleed cooling system according to this instruction:

- Open bleeder on expansion tank and fill tank to top.
- Close bleeder and install the cap.
- Close hood, make sure car is on ground (not on lift or jacks), Switch ignition on without starting engine (Pushing the start button 3 times fast).
- Turn on low beam lights, and hazard lights.
- Put heater control on max hot, blower on lowest.
- Press accelerator pedal to the floor for 10 seconds.
- Release gas pedal and start engine.
- Instrument cluster displays message about service function starting.

Engine will then rev up on its own for 11 minutes then return to idle, let the engine cool down all the way and check fluid level in expansion tank.



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